BROCK® COMMERCIAL TOWER DRYERS ARE DIFFERENT BY DESIGN

1. NARROWER COLUMNS AT TOP
Narrower width grain columns used at the top of the dryer increase airflow on the wettest grain, starting the drying process sooner.

2. SELF-CLEANING PLENUM FLOOR
Brock’s unique self-cleaning plenum floor design allows fines, dirt and bees’ wings to recycle back into the grain safely while also reducing routine cleaning maintenance.

3. COMMERCIAL BURNER
A high-capacity, low-emission Maxon® burner is standard on BROCK® Commercial Tower Dryers. The commercial-grade burner features a cast aluminum manifold to help reduce orifice corrosion and maintenance. Brock’s unique application of centrifugal fans allows a square burner to be mounted in the square duct and provides uniform airflow across the complete burner surface for efficient combustion and even heat mixing. The generous length of duct above the burner further enhances the temperature balance from the top to the bottom of the heat plenum.

4. DWDI CENTRIFUGAL FANS
Double-wide/double-inlet (DWDI) centrifugal fans were the first choice for the BROCK® Commercial Tower Dryers because they deliver more air while using less horsepower.

5. EASY ACCESS & SERVICE
Ample clearance under the dryer offers easy walk-through access and generous space for auxiliary equipment. Fan and motor design provides for easy access and serviceability.

6. STAINLESS STEEL SCREENS
Stainless steel perforated screens are used in two standard sizes (.078 and .062 inches) to help confine particulates for cleaner dryer operation.

Maxon is not owned or licensed by CTB and is the sole property of its respective owner.

7. UNOBSTRUCTED GRAIN COLUMNS
Fresh air along with electrical conduits and gas piping enter at the bottom of the dryer and not through the grain columns. This promotes even grain flow and efficient drying. Air inlet louvers are adjustable to control the volume of cool air entering the dryer.

8. GENTLE UNLOADING SYSTEM
Brock’s innovative and gentle Circular Drag Unloading System (patented) evenly meters and delivers the grain to a discharge point at the perimeter of the dryer.

9. COMMERCIAL PLUMBING
Commercial block and bleed gas train is standard with high & low gas safety pressure switches.

10. INTUI-DRY™ DRYER CONTROL
INTUI-DRY™ Dryer Control is innovative. It’s intuitive. It’s mission control made simple. The INTUI-DRY Controller’s proven drying algorithms and straight-forward controls take grain drying to the next level. Web-based monitoring of Brock’s INTUI-DRY™ Dryer Controller gives enhanced remote access through a smart phone, tablet or laptop computer – for monitoring and controlling the dryer system anytime, nearly anywhere.
BROCK® COMMERCIAL
TOWER DRYER SPECIFICATIONS

<table>
<thead>
<tr>
<th>Models</th>
<th>BCT2500</th>
<th>BCT3000</th>
<th>BCT3500</th>
<th>BCT4000</th>
<th>BCT4700</th>
<th>BCT5000</th>
<th>BCT6000</th>
<th>BCT7000</th>
<th>BCT10,000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Height</td>
<td>69' 2&quot;</td>
<td>80' 9&quot;</td>
<td>88' 7&quot;</td>
<td>100' 3&quot;</td>
<td>111' 10&quot;</td>
<td>105' 10&quot;</td>
<td>113' 7&quot;</td>
<td>121' 4&quot;</td>
<td>131' 1&quot;</td>
</tr>
<tr>
<td>Diameter</td>
<td>18' 0&quot;</td>
<td>18' 0&quot;</td>
<td>18' 0&quot;</td>
<td>18' 0&quot;</td>
<td>18' 0&quot;</td>
<td>24' 0&quot;</td>
<td>24' 0&quot;</td>
<td>24' 0&quot;</td>
<td>30' 0&quot;</td>
</tr>
</tbody>
</table>

Grain Column Widths
12.75" & 10.75"

<table>
<thead>
<tr>
<th>DWDL Blower (Qty - Horsepower)</th>
<th>2 - 50 hp</th>
<th>2 - 60 hp</th>
<th>2 - 75 hp</th>
<th>2 - 100 hp</th>
<th>2 - 125 hp</th>
<th>2 - 125 hp</th>
<th>2 - 150 hp</th>
<th>4 - 100 hp</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heat Holding Capacity (Bu)</td>
<td>1,227</td>
<td>1,876</td>
<td>2,200</td>
<td>2,525</td>
<td>2,875</td>
<td>3,690</td>
<td>4,129</td>
<td>4,367</td>
</tr>
<tr>
<td>Cool Holding Capacity (Bu)</td>
<td>526</td>
<td>701</td>
<td>701</td>
<td>876</td>
<td>1,052</td>
<td>1,187</td>
<td>1,187</td>
<td>1,424</td>
</tr>
</tbody>
</table>

Total Grain Holding Capacity (Bu)
2,716 3,540 3,864 4,364 4,890 6,728 7,167 7,642 10,726

Drying Airlow (CFM)
122,740 152,576 174,274 201,772 221,504 269,750 306,482 344,376 457,952

Max Burner Capacity (1,000 BTU/HR)
27,002 32,956 37,643 43,583 47,845 58,266 66,200 74,385 100,749

Typical Burner Capacity (1,000 BTU/HR)
13,320 17,700 20,900 24,000 26,000 30,300 36,300 40,100 57,427

Unload Motor (Qty - Horsepower)
1 - 7.5 hp 1 - 7.5 hp 1 - 7.5 hp 1 - 7.5 hp 1 - 7.5 hp 2 - 7.5 hp 2 - 7.5 hp 2 - 7.5 hp 2 - 7.5 hp

Drying Capacity* - Wet Bushels Per Hour

<table>
<thead>
<tr>
<th>Corn 20% to 15%</th>
<th>2,500</th>
<th>3,000</th>
<th>3,500</th>
<th>4,000</th>
<th>4,700</th>
<th>5,000</th>
<th>6,000</th>
<th>7,000</th>
<th>10,000</th>
</tr>
</thead>
<tbody>
<tr>
<td>Corn 25% to 15%</td>
<td>1,500</td>
<td>1,800</td>
<td>2,100</td>
<td>2,400</td>
<td>2,800</td>
<td>3,000</td>
<td>3,600</td>
<td>4,200</td>
<td>6,000</td>
</tr>
</tbody>
</table>

*Drying capacity will vary depending on outside temperature, humidity, crop variety, foreign matter, test weight, etc.

BROCK® COMMERCIAL TOWER DRYER SPECIFICATIONS

A Full Line of Brock Solid® Solutions

Storage
• Stiffened & Non-stiffened Grain Bins
• Stiffened & Non-stiffened Hopper Bins
• Temporary Storage
• Bin Access Doors
• Grain Aeration Floors

Handling
• Grain Sweeps
• Grain Conveyors
• Bin Unloading Systems
• Bucket Elevators
• Distributors & Accessories

Conditioning
• Low-Profile Grain Dryers
• Tower Grain Dryers
• Centrifugal & Axial Fans
• Heaters
• Controls

Structures
• Catwalks
• Bucket Elevator Towers & Stairways
• EVERLOC® Roof Mount System
• Support Towers
• Slot & Tab Construction

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