The revolutionary design of Brock’s unique TRI-CORR® Bin Aeration Flooring System gives it remarkable strength. Plus, it includes the best features of Brock’s popular aeration floors to provide ample, even air distribution and to allow easy bin clean-out. Brock named the floor TRI-CORR® System offers a superior load-bearing capacity and its strength-providing corrugations on the floor’s surface and leg top for added stability and long life. It’s just another way Brock is DIFFERENT BY DESIGN™. Brock’s HARVEST-TIME® Power Sweep avoids the hassle of removing and re-installing the sweep. Optional WELL-GARD® Unloader and Power Sweep combination and get a smooth-working system that can be operated from outside the bin. Because you will customize your grain storage system to your unique needs, not all potentially dangerous hazards within your storage systems. Therefore, it is essential that you think safety first and pay close attention to all possible hazards within your storage systems.

**REVOLUTIONARY BIN FLOOR**

The revolutionary design of Brock’s unique TRI-CORR® Bin Aeration Flooring System gives it remarkable strength. Plus, it includes the best features of Brock’s popular aeration floors to provide ample, even air distribution and to allow easy bin clean-out. Brock named the floor TRI-CORR® System offers a superior load-bearing capacity and its strength-providing corrugations on the floor’s surface and leg top for added stability and long life. It’s just another way Brock is DIFFERENT BY DESIGN™.

**PLUS ADVANCED FLOOR SUPPORT**

• The unique Brock PARTHENON® Floor Support System offers a superior load-bearing capacity, complementing the strength of the TRI-CORR® Aeration Flooring System. Brock performs a simple-to-install iron staggered arrangement and easily locks together to eliminate movement. Brock PARTHENON® Supports provide a choice of 15¾- or 18½-inch (349- or 470-mm) floor heights for grain drying and aeration. The low PARTHENON® Floor Height Plus Advanced Floor Support is a superior load-bearing capacity and its strength-providing corrugations on the floor's surface and leg top for added stability and long life. It’s just another way Brock is DIFFERENT BY DESIGN™.

**BROCK’S TRI-CORR® BIN AERATION FLOORING SYSTEM WITH PARTHENON® SUPPORTS**

The innovative Brock TRI-CORR® Floor System can be used in bins ranging in diameters from 12 to 90 feet (3.7 to 27.4 m) and with slot heights up to 200 feet (61.0 m). Brock named the floor TRI-CORR® because of its distinctive triangle-shaped center leg and its strength-providing corrugations on the floor’s surface and leg top for added stability and long life. It’s just another way Brock is DIFFERENT BY DESIGN™.

**AN INNOVATIVE BIN UNLOADING SYSTEM**

Brock’s HARVEST-TIME® Bin Unloading System is a “win for one” system. This system is available in 30, 40, 50, 60, 70, and 80 foot (9.1-24.4 M) diameter bins, and 18-70 foot (5.5-21.0 M) height bins, and is compatible to all possible hazards within your storage systems. Therefore, it is essential that you think safety first and pay close attention to all possible hazards within your storage systems.

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Model</th>
<th>High Floor</th>
<th>Low Floor</th>
<th>Maximum Capacity*</th>
<th>Eave Height</th>
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**REVOLUTIONARY BIN FLOOR**

The revolutionary design of Brock’s unique TRI-CORR® Bin Aeration Flooring System gives it remarkable strength. Plus, it includes the best features of Brock’s popular aeration floors to provide ample, even air distribution and to allow easy bin clean-out. The innovative Brock TRI-CORR® Floor System can be used in bins ranging in diameters from 12 to 90 feet (3.7 to 27.4 m) and with slot heights up to 200 feet (61.0 m). Brock named the floor TRI-CORR® because of its distinctive triangle-shaped center leg and its strength-providing corrugations on the floor’s surface and leg top for added stability and long life. It’s just another way Brock is DIFFERENT BY DESIGN™.

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No matter how sophisticated the storage equipment for your farm, Brock has the expertise and experience to provide a sound and economical storage system. Brock is the world’s largest producer of farm storage bins and has been in the grain storage business for more than 80 years. Brock® Bins are the right choice for your on-farm storage cycles to come. Whether your on-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system, BROCK® Bins are the right choice for the job. On these pages are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to provide the security of long-term storage.

BROCK® Eave-Vent System provides more total ventilation per square meter. The patented Eave-Vent system will always be the bin. The four interlocking inner panels open in sequence from top to bottom with a simple lift of the rotating latch. No tools required.

Industry-leading bin access doors that require no tools, and the Easy-Vent Roof Top Ventilation System that offers uniform ventilation around the entire circumference of the bin. That’s why farmers all over the world turn to Brock for grain storage solutions.

BROCK® GRAIN BINS ARE DIFFERENT BY DESIGN™

BROCK® GRAIN SYSTEMS has a worldwide reputation for providing reliable on-farm storage that allows farmers to market their grain when they are ready. That’s because BROCK® bins provide superior, secure storage season after season. Backed by years of design, engineering, experience and resourceful manufacturing, Brock has led the way with practical innovations such as sidewalls with mirror (6.66 in. or 68 mm wide) corrugations to better handle weather and load stresses, easy-open access doors that require no tools, and the Easy-Vent Roof Top Ventilation System that offers uniform ventilation around the entire circumference of the bin. That’s why farmers all over the world turn to Brock for grain storage solutions.

LEADERSHIP THROUGH INNOVATION® for the 21st Century

No matter how sophisticated the grain storage system becomes in the future, the core of that system will always be the bin. Selecting the right size bin with the capacity you need is easy with Brock’s large selection of diameters and eave heights. With a complete line of diameters and eave heights, Brock offers single bin capacities ranging from a modest 750 bushels (25 M3) to one of the world’s largest with nearly 1.34 million bushels (44,500 M3). Selection of diameters and eave heights is easy with Brock’s large selection of diameters and eave heights.

Innovations such as sidewalls with narrow (2.66-inch or 68-mm) corrugations led the way with practical solutions, such as the JS-1000™ rust-resistant coating for in-bin drying and aeration. Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

Brock’s field-proven GUARDIAN™ Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

Imagine design and engineering make BROCK® BINS SUPERIOR PERFORMERS

Whether your on-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system, BROCK® Bins are the right choice for the job. On these pages are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to provide the security of long-term storage.

BROCK® Eave-Vent System works better and costs less than conventional roof vents. The patented Eave-Vent System provides total ventilation and eliminates roof cuts. High strength Grade A8.2 bin seal bolts are used in all BROCK® narrow-corrugation grain bins. Choose either the JS-1000™ rust-resistant coating or rust-proof polypropylene-encapsulated bin assembly bolts.

BROCK® Shur-Step® Bin Stairs offer the security of long-term storage. High-rise roof rib design. Brock’s innovative Eave-Tension Straps offer the highest farm bin peak load capacities available. With up to 8,000 pounds (3,600 kg) with a ground snow load rating of 50 pounds per square foot (146 kg per square meter).

Project every roof is supplied with a large manhole that is “obround” for easy entry and exit. Its cover has heavy hinges and a strong, rotting latch. Bin anchor system securely fastens bin to foundation and helps prevent sideways shifting that could break the seal and cause leakage.

Optional sidewall ladders (right) and BROCK SHUR-STEPS Bin Stairs (above), as well as safety cages and rest platforms, are designed to meet or exceed relevant OSHA standards when installed properly and are fabricated from galvanized steel for long-lasting service.
No matter how sophisticated the binning equipment or how well designed the storage system is, the heart of the operation is simple: the bin. Selecting the right size bin can save farmers time, money, and frustration in the future, the core of that investment that pays off now and for in-bin drying and aeration.

Your local Brock dealer can fit your storage needs, whether your on-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system. BROCK® Bins are the right choice for the job. On these pages are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to provide the security of long-term storage. BROCK® Euro-Vent System works better and costs less than conventional roof vents. The patented Euro-Vent Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

IMAGINATIVE DESIGN AND ENGINEERING MAKE BROCK® BINS SUPERIOR PERFORMERS

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BROCK® GRAIN BINS ARE DIFFERENT BY DESIGN™

Industry-leading bin accessories like Brock’s LATCH-LOCK® Walk-Through Bin Door make grain storage manageable with the least amount of hassle. The one-piece outer door opens with a simple lift of the rotating latch. No tools required.

Brock’s field-proven GUARDIAN® Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Local Brock dealer can fit your bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

“High-rise” roof rib is a full 3 inches (76 mm) tall and utilizes Brock’s strength-giving 2-step rib design. Brock’s innovative Easy-Tension Straps offer the highest farm bin peak load capacities available, up to 8,000 pounds (3,600 kg) with a ground snow load rating of 50 pounds per square foot (146 kg per square meter).

BROCK® Eave-Vent System provides more total ventilation and is the sole property of its respective owner. Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your storage needs, whether your on-farm storage consists of a couple of bins with an auger or a whole row of bins with an integrated loading and unloading system. BROCK® Bins are the right choice for the job. On these pages are just a couple of ways BROCK® Bins are DIFFERENT BY DESIGN™ to provide the security of long-term storage. BROCK® Euro-Vent System works better and costs less than conventional roof vents. The patented Euro-Vent Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

Gravity roof ventilators provide free air movement into the bin. Round mushroom-style (shown) and elbow-style vents are available.

Every roof is supplied with a large manhole that is "obround" for easy entry and exit. Its cover has heavy hinges and a strong, rotting latch. Bin anchor system securely fastens bin to foundation and eliminates roof cuts. Bolts are used in all BROCK® narrow-corrugation grain bins. Choose either the JS-1000™ rust-resistant coating or polypropylene-encapsulated bin assembly bolts.

BROCK® Bins offer single bin capacities ranging from a modest 270 bushels (25 M3) to one of the world’s largest with nearly 1.34 million bushels (44,500 M3).
Brock Grain Systems has a worldwide reputation for providing reliable on-farm storage that allows farmers to market their grain when they are ready. That’s because BROCK® bins provide capabilities, secure storage season after season. Backed by years of design engineering experience and resourceful manufacturing, Brock has led the way with practical innovations such as sidewalls with mirror (0.66 mm) or 68 mm wide corrugations to better handle weather and load stresses, easy-open access doors that require no tools, and the Easy-Vent Roof Top Ventilation System that offers uniform ventilation around the entire circumference of the bin. That’s why farmers all over the world turn to Brock for grain storage LEADERSHIP THROUGH INNOVATION® for the 21st Century.

No matter how sophisticated your grain system becomes in the future, the core of that system will always be the bin. Selecting the right size bin with the capacity you need is easy with Brock’s large selection of diameters and eave heights. With a complete line of diameters and eave heights, Brock’s innovations such as sidewalls with narrow (2.66-inch or 68-mm wide) corrugations and load stresses, easy-open access doors that require no tools, and the Easy-Vent Roof Top Ventilation System that offers uniform ventilation around the entire circumference of the bin. That’s why farmers all over the world turn to Brock for grain storage LEADERSHIP THROUGH INNOVATION® for the 21st Century.

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BROCK® Eave-Vent System provides more total ventilation and is the sole property of its respective owner.

High strength Grade A8.2 bin seal bolts are used in all BROCK® narrow-corrugation grain bins. Choose either the JS-1000™ rust-resistant coating or red-pigment polypropylene-encapsulated bin assembly bolts.

Brock’s field-proven GUARDIAN® Series fans and heaters are designed for maximum efficiency for in-bin drying and aeration. Your local Brock dealer can fit your grain bin with the properly sized fans and heaters to provide the right grain conditioning for your climate conditions. It is an investment that pays off now and for grain storage cycles to come.

BROCK® GRAIN BINS ARE DIFFERENT BY DESIGN™

**High-rise** roof rib is a full 3 inches (76 mm) tall and utilizes Brock’s strength-giving 2-step rib design. Brock’s innovative Eave Tension Straps offer the highest farm bin peak load capacities available, up to 8,000 pounds (3,600 kg) with a ground snow load rating of 50 pounds per square foot (146 kg per square meter).

Gravity roof ventilators provide free air movement into the bin. Round mushroom-style (shown) and elbow-style vents are available.

Every roof is supplied with a large manhole that is “obround” for easy entry and exit. Its cover has heavy hinges and a strong, rotating latch.

Bin anchor system securely fastens bin to foundation-helps prevent sidewall shifting that could break the seal and cause leakage.

Optional sidewall ladders and BROCK SHUR-STEP® Bin Stairs (above) are designed to meet or exceed relevant OSHA standards and are fabricated from galvanized steel for long-lasting service.
CAVEATOIRE DE RECHAUSSÉMENT

Le réaménagement de la cave à grain Brock est réalisé à l’aide d’un système d’aspiration des grains. Le système inclut les caractéristiques suivantes de Brock :

- Deux évent du système d’aspiration des grains
- Un tuyau de décharge intermédiaire

Le système d’aspiration des grains Brock permet également de réaménager la cave à grain sans avoir à retirer les éléments existants. Le système est conçu pour être facilement installé et amovible, permettant ainsi de réduire les coûts d’installation et de maintenance. Il est également conçu pour être flexible et adaptable, permettant d’ajuster le système selon les besoins spécifiques de chaque cave à grain.

En résumé, le système d’aspiration des grains Brock offre des avantages significatifs en termes de facilité d’installation, d’adaptabilité et de réduction des coûts. Il est une solution idéale pour les caves à grain qui souhaitent moderniser leur système d’aspiration des grains sans avoir à retirer les éléments existants.
REINSTALLED SWEPT

AVOIDS THE HASSLE OF REMOVING AND REPLACING THE SWEEP.

BROCK'S HARVEST-TIME® POWER SWEEP BROKEN LEG COVERS PROVIDE A SMOOTH-WORKING SYSTEM THAT CAN BE INSTALLED AND REMOVED MULTIPLE TIMES WITHOUT RE-ATTACHING THE SWEEP TO THE UNLOADER.

AN INNOVATIVE BIN UNLOADING SYSTEM

• Brock PARTHENON® Supports provide a choice of single- or double-direct end supports in widths 9 to 15 feet (2.7 to 4.5 m). The supports provide a simple-to-install slatted design that allows easy removal of the bin without damaging the floor.
• Brock PARTHENON® Supports use a simple-to-install slotted design, making it easy to install and remove the supports without damaging the floor.
• The patented combination of Brock TRI-CORR® Floor Profile and its strength-providing corrugations on the floor's surface and edge provide added stability and long life. It's just another way Brock is DIFFERENT BY DESIGN.™

STORAGE | HANDLING | CONDITIONING | STRUCTURES

NARROW-CORRUGATION FARM GRAIN BINS

THE REVOLUTIONARY DESIGN OF BROCK'S UNIQUE TRI-CORR® BIONEURAL FLOORING SYSTEM GIVES IT A REMARKABLE STRENGTH. PLUS, IT INCLUDES THE BEST FEATURES OF BROCK'S POPULAR AERATION FLOORS TO PROVIDE AMPLE, EVEN AIR DISTRIBUTION AND TO ALLOW EASY BIN CLEAN-OUT.

THE INNOVATIVE BROCK TRI-CORR® FLOOR SYSTEM CAN BE USED IN BINS RANGING IN DIAMETERS FROM 12 TO 90 FEET (3.7 TO 27.4 M) AND WITH EAVE HEIGHTS UP TO 100 FEET (30.5 M). BROCK RAINED THE TRIP-CORR® SYSTEM BECAUSE OF ITS DISTINCTIVE TRIANGLE-SHAPED CENTER LEG AND ITS STRENGTH-PROVIDING CORRUGATIONS ON THE BIN'S SURFACE AND EDGES. IT ALSO FEATURES ADVANCED DESIGN FEATURES SUCH AS THE VARIABLE-HEIGHT TRI-CORR® FLOOR PROFILE AND THE PATENTED COMBINATION OF BROCK TRI-CORR® FLOOR PROFILE AND ITS STRENGTH-PROVIDING CORRUGATIONS ON THE FLOOR'S SURFACE AND EDGES.

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Optimal WELD-HARD® Jacketing Good system performance can be obtained by the HARVEST-TIME® Power Sweep design. This low-cost, easy-to-install system can be used in bins of any size and can be installed without special tools or long lead times.

Brock's HARVEST-TIME® Bin Unloading System is a low-cost solution for bin unloading systems. This system features an easy-to-install and easy-to-remove center post and a smooth, non-sparking power sweep that is ideally suited for use in bins of any size. The system can be installed without special tools or long lead times.

Brock's HARVEST-TIME® Bin Unloading System is a low-cost solution for bin unloading systems. This system features an easy-to-install and easy-to-remove center post and a smooth, non-sparking power sweep that is ideally suited for use in bins of any size. The system can be installed without special tools or long lead times.

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