



— BROCK SOLID® —

# GRAIN HANDLING



Safeguarding Your Grain® Since 1957

# Protecting Your Investment

**W**hen months of hard work go into producing a grain crop, trust it to the best in grain handling: Brock.

Brock Solid® is our guarantee of trusted reliability you can count on day in and day out. It's unmistakable quality, built to last year after year. And it's the same guarantee we founded the company on back in 1957.

Today, our dealers continue to uphold those standards, providing the superior service and support customers expect from Brock. Brock Solid means you can depend on them and us. Times may change, but our solid values are stronger than ever.

Whether you're a farmer storing your own grain or a commercial operation entrusted with safeguarding your customer's crops, Brock Solid delivers. Always has, always will.



**Brock's Bucket Elevators** are designed for commercial and farm-duty applications.

- Galvanized steel construction with painted weld seams.
- Capacities up to 60,000 bushels (1,524 metric tons) per hour.

## Bucket Elevators



**Elevator Head Platform** wraps around the front of the head. This offers ample access for inspection and service. Galvanized steel, urethane or high-energy urethane liners for the head section are available based on your specific application.



**Trunking Flanges** are solid welded inside and out for durability and performance. Components are fixture-welded to ensure better accuracy and easy construction in the field. Trunking is always galvanized as the standard finish.

## Grain Conveyors



**Drag Conveyors** are available in a range of styles and sizes to suit any operation's needs. Capacities range up to 42,800 bushels (1,087 metric tons) per hour.



**Screw Conveyor** selection includes horizontal u-trough, tube screw and power pit feeder conveyors. Capacities range up to 6,600 bushels (168 metric tons) per hour.



**SUPER-AIR® Pneumatic System** uses positive pressure to help move grain to multiple bins with just one power source. Choice of 4-, 5- or 6-inch (102-, 127- or 152-mm) diameter systems and capacities ranging up to 2,250 bushels (57.2 metric tons) per hour.

## Grain Sweeps



**1000 Series Sweep** - Intended for light to medium farm duty, Brock's 1000 Series Bin Sweep offers zero-bin-entry safeguards for bins 15 to 60 feet (4.6 to 18.3 m) in diameter. Auger diameters: 8, 10 or 12 inches (203, 254 or 305 mm). Capacities range up to 10,000 bushels (254 metric tons) per hour.



**2000 Series Sweep** - Engineered for heavy farm to light commercial duty, Brock's 2000 Series Bin Sweep balances power and efficiency. Bin diameters: 30 to 60 feet (9.1 to 18.3 m). Auger diameters: 10 or 12 inches (254 or 305 mm). Capacities range up to 6,500 bushels (163 metric tons) per hour.



**3000 Series Sweep** - Designed for medium to heavy commercial duty, Brock's 3000 Series Bin Sweep features a unique, longer-lasting auger flighting. Bin diameters: 60 to 105 feet (18.3 to 32 m). Auger diameters: 12 or 16 inches (305 or 406 mm). Capacities range up to 10,000 bushels (254 metric tons) per hour.

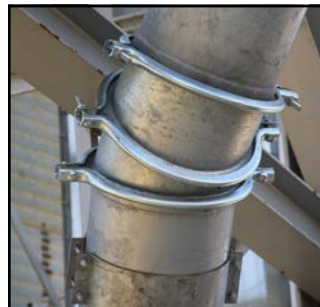


**MAVERIK® 4000 Series Sweep** - Proven for heavy commercial duty, Brock's MAVERIK® 4000 Series Sweep offers variable-speed technology, single- or dual-arm sweep options as well as hydraulically-powered augers and sprocket-and-ring track drive. Bin diameters: 60 to 132 feet (18.3 to 40.2 m). Auger diameter: 12 inches (305 mm). Capacities range up to 15,000 bushels (381 metric tons) per hour.

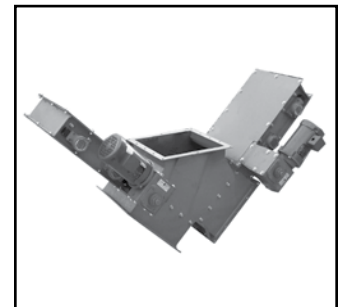
## Distributors & Accessories



**Distributors for Multi-Bin Sites** - Brock's flat-back and swing-set distributors were developed to offer maximum power and optimum convenience on multi-bin sites. Select from a wide range of standard sizes to meet your specifications.



**Spouting and Connections** - Whether you need round or square spouting, all Brock spouting and connections feature strong flanges and clamps. These units are built from heavy-gauge steel with all-welded construction for unmatched convenience, performance and durability.



**Slide Gates** - Available in manual, electric or air-operated models, Brock's slide gates are built to last. These gates use cut-tooth rack and pinion, steel channel frames and welded steel construction throughout.



**Distributor Turnheads** are supported by two bearings instead of the standard single bearing. Cushion boxes and retarders are included to minimize grain damage at change of direction points.



**Valves** - Choose from manual, electric or air-operated valves in two-way, three-way or offset valve configurations. Over-flow valves are also available to provide relief when a bin or dryer is full.

# A Full Line of Brock Solid® Solutions



**F**or nearly 60 years, farmers have counted on Brock for reliable, quality grain storage. That focus on providing dependability has led to technological advances and expansion through the years, resulting in the full line of grain facility solutions that are available today.

Whether you're a farmer interested in grain structures or a commercial operator in need of grain drying equipment, you'll find the quality you've come to expect and the trusted integrity you deserve.



## Storage

- Stiffened & Non-stiffened Grain Bins
- Stiffened & Non-stiffened Hopper Bins
- Temporary Storage
- Bin Access Doors
- Grain Aeration Floors



## Structures

- Catwalks
- Bucket Elevator Towers & Stairways
- EVERLOC® Roof Mount System
- Support Towers
- Slot & Tab Construction



## Conditioning

- Low-Profile Grain Dryers
- Tower Grain Dryers
- Centrifugal & Axial Fans
- Heaters
- Controls



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## BROCK GRAIN SYSTEMS

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