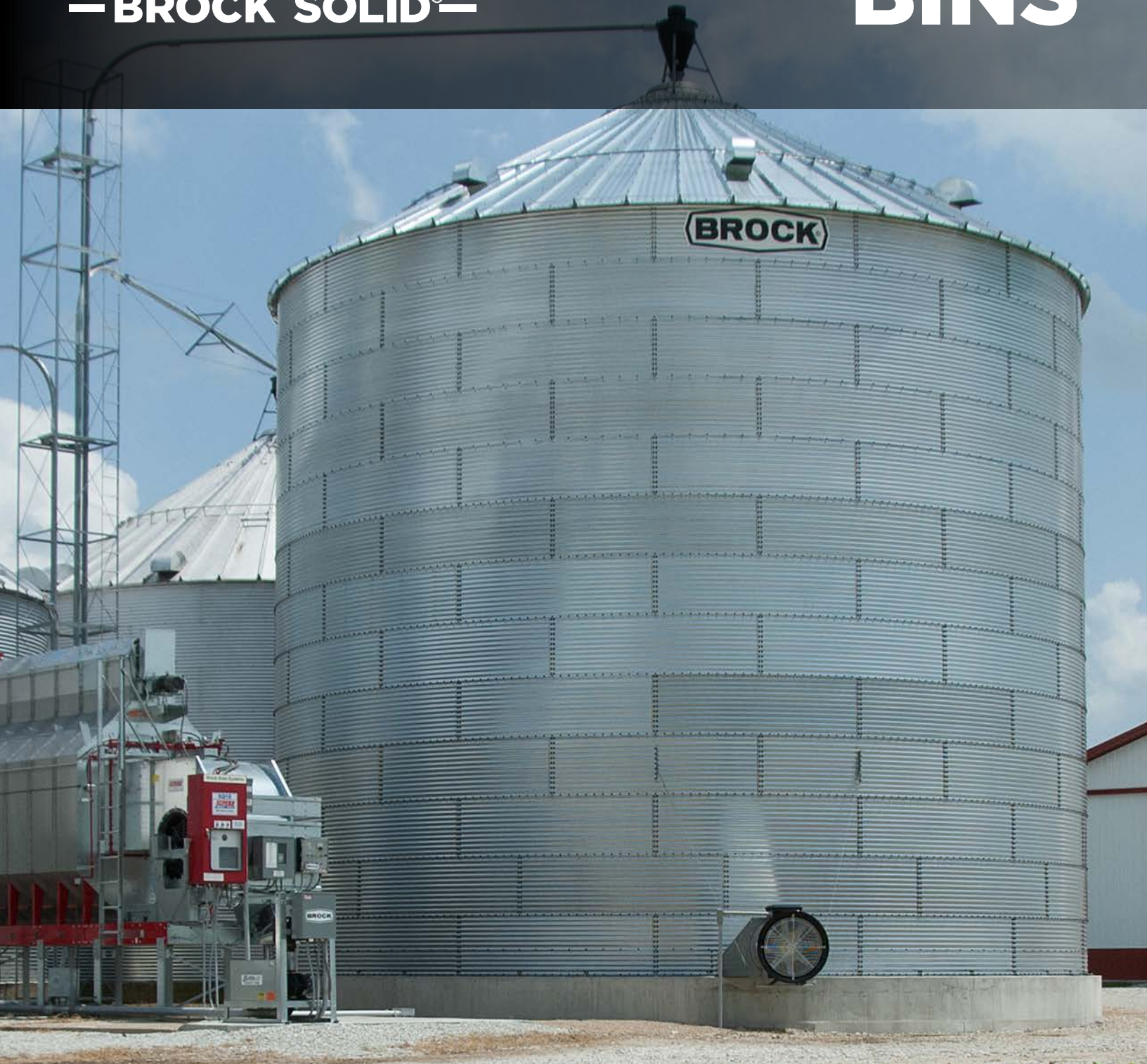




# NON-STIFFENED STORAGE BINS

— BROCK SOLID<sup>®</sup> —



Safeguarding Your Grain<sup>®</sup> Since 1957

# Protecting Your Investment

**W**hen months of hard work go into producing a grain crop, trust it to the best in non-stiffened storage bins: Brock.

Brock Solid® is our guarantee of trusted reliability you can count on day in and day out. It's unmistakable quality, built to last year after year. And it's the same guarantee we founded the company on back in 1957.

Today, our dealers continue to uphold those standards, providing the superior service and support customers expect from Brock. Brock Solid means you can depend on them and us. Times may change, but our solid values are stronger than ever.

For growers storing their own grain, Brock's grain storage bins continue to be the first choice for safeguarding their crops. Brock Solid delivers. Always has, always will.



**High Strength Bin Assembly Bolts** are a Grade 8, with JS1000™ coating for superior weather- and corrosion-resistance. The JS1000 trademark is not owned or licensed by CTB.



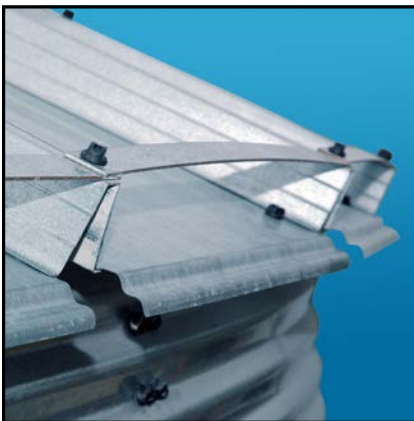
**Bin Anchor System** helps create a strong, weather-tight connection to the foundation, protecting your investment from winds up to 90 mph (145 kph).



**Roof Compression Rings** provide additional structural support and another level of safety for those working on top of the bin.



**Gravity Roof Ventilators** are available in both elbow and round mushroom styles to help ensure free air movement throughout the bin.



**"High Rise" 3-Step Roof Rib**s paired with the innovative Eave Tension Straps provide unsurpassed durability and the highest peak load capacities available.



**Unique Eave-Vent System** raises the roof off the sidewalls to create ample ventilation around the entire circumference of the bin. The result is more air circulation while eliminating roof cuts, all at a lower cost than rooftop ventilation options.



**LATCH-LOCK® Walk-Through Bin Entry Doors** offer simple yet safe access, with a one-piece outer door and four interlocking inner panels that open in sequence from top to bottom with a lift of a latch.

## Flat-Bottom Bins



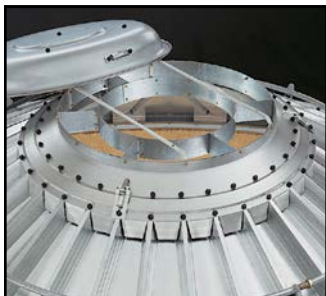
**B**ROCK® Flat-Bottom On-Farm Storage Bins are built for longevity, providing dependable, secure containment season after season. Bins are available in a wide variety of diameters and eave heights to match virtually any need – with unique features that only come from years of grain storage experience.

Bin Diameters: 15-54 feet (4.6-11 m)

Capacity Range: 1,800-71,000 bushels (60-2,360 cubic meters)

Roof Systems: 3-panel ribbed or 4-panel ribbed

Roof Peak Capacity Range: 2,500-8,000 pounds (1,100-3,600 kg)



**Ample 39-inch Fill Hole** (991 mm) is reinforced with a rigid 24-inch (610-mm) diameter center ring for extra strength and to accommodate most auxiliary equipment.



**Ob-round Manhole** combines the strength of a round manhole design with the easier-to-enter/exit oblong shape. The cover features heavy hinges and a durable rotating latch.

## Bin Aeration Flooring



**Brock's TRI-CORR® Bin Aeration Flooring System** combines a unique triangle-shaped center leg with a corrugated flooring surface and PARTHENON® Support Legs to deliver remarkable load-bearing strength, longevity and even air distribution for simple bin clean-out.

**Strong Sidewalls** are constructed of G-90 galvanized steel and available with either narrow or wide corrugation to optimize structural integrity of the bin and maximize grain protection.



## Hopper-Bottom Bins

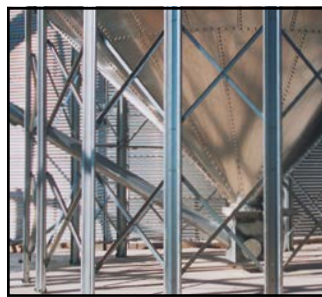
**B**ROCK® Hopper-Bottom On-Farm Storage Bins are ideal for a wide range of temporary or transitional storage applications, such as wet holding, seed storage, blending, commodity containment, tempering after drying, or storage prior to loading a truck. Though intended primarily for shorter-term applications, these bins are flexible to handle your demands and to yield decades of reliable service.

Bin Diameters: 9-21 feet (2.7-6.4 m)

Capacity Range: 259-7,732 bushels (9-257 cubic meters)

Roof Systems: standard and optional hopper-bottom bin roof styles

Roof Peak Capacity Range: 500-5,600 pounds (225-2,540 kg)



**Sturdy "X" Bracing** for between the bin legs is easy to assemble, provides extra bin strength and delivers easy access to the boot.



**A Grain Bin-style Roof** with a higher load rating is standard on larger diameter hopper bin models; an economical feed bin-style roof is standard for smaller models.

## Bin Sweeps

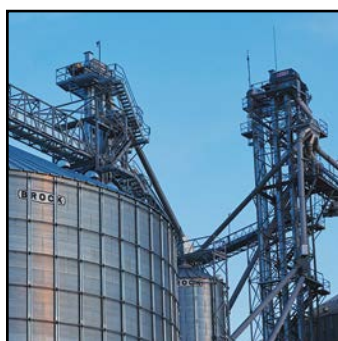


**1000 Series Sweep —** Intended for light to medium farm duty. For bin diameters: 15 to 60 feet (4.6 to 18.3 m). Auger diameters: 8, 10 or 12 inches (203, 254 or 305 mm). Capacities range up to 10,000 bushels (254 metric tons) per hour.



**2000 Series Sweep —** Engineered for heavy farm to light commercial duty. For bin diameters: 30 to 60 feet (9.1 to 18.3 m). Auger diameters: 10 or 12 inches (254 or 305 mm). Capacities range up to 6,500 bushels (163 metric tons) per hour.

# A Full Line of Brock Solid® Solutions



## Storage

- Stiffened & Non-stiffened Grain Bins
- Stiffened & Non-stiffened Hopper Bins
- Temporary Storage
- Bin Access Doors
- Grain Aeration Floors

## Handling

- Grain Sweeps
- Grain Conveyors
- Bin Unloading Systems
- Bucket Elevators
- Distributors & Accessories

## Conditioning

- Low-Profile Grain Dryers
- Tower Grain Dryers
- Centrifugal & Axial Fans
- Heaters
- Controls

## Structures

- Catwalks
- Bucket Elevator Towers & Stairways
- EVERLOC® Roof Mount System
- Support Towers
- Slot & Tab Construction

**F**or 60 years, farmers have counted on Brock for reliable, quality grain storage. That focus on providing dependability has led to technological advances and expansion through the years, resulting in the full line of grain facility solutions that are available today.

Whether you're a farmer interested in a grain dryer or a commercial operator in need of grain storage equipment, you'll find the quality you've come to expect and the trusted integrity you deserve.



**— BROCK SOLID® —**

**Safeguarding Your Grain® Since 1957**

## BROCK GRAIN SYSTEMS

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