



WARNING
Fan pressures can overheat bins and so walls causing structural damage or collapse. Bins must be adequately ventilated and fans and screens fine at all times.
Do not run fans if silo cap occurs on screen.

WARNING
Always load and unload grain at bottom of the bin. Failure to maintain even grain height around the neck can create structural failure of the bin, serious injury or death. Only after level of grain at center reaches bin floor can other discharge openings be used.

DANGER

Falling into bin can trap and suffocate.
Contact with fan blades can cause serious injury or death.

DANGER

Never enter bin unless all power is shut-off and locked out.

DO NOT ENTER BIN.
If you must enter bin:
- Shut off and lock out all power.
- Use a safety harness and safety line.
- Station someone outside bin to assist.
- Avoid center of bin.
- Wear proper breathing equipment.

This bin may be equipped with augers or conveyors which can kill or cause serious injury. Never enter bin unless all power is shut-off and locked out.

BROCK LATCH-LOCK® WALK-THROUGH DOOR

SAFETY FIRST

The one-piece outer door swings back out of the way and latches securely against the side of the bin. The interlocking panel system of the inner door carries a U.S. patent with your safety being uppermost in the design. The bottom panel cannot be opened before the top panels to avoid a sudden or damaging discharge of grain. And because panel latches must be secured from the outside, you cannot be accidentally locked inside the bin.

EASY ACCESS

Each panel is opened using one hand to simply lift the latch and swing the panel into the bin. No wrenches or special tools are required.

STRENGTH WHERE IT COUNTS

With the inner door secured, the panels become an integral part of the structural unit, providing added strength across the door frame to accommodate various grain loads.

MORE DOOR FOR THE MONEY

1. Splash guard on door header effectively channels rain water away from the opening.
2. Since panels must be manually closed from outside, they cannot accidentally shut, even in a strong wind.
3. Inter-locking panels provide safety and convenience by opening only in proper sequence.
4. Latch-bar doors #1 and #3 have special retaining pins to carry hoop tension across the door opening for added security.
5. High-strength steel door frame assures proper alignment year after year.
6. An outside step below the door is standard with all door types.
7. An inside step below the door is standard with all heavy latch-bar doors and all one ring (tier) door types.



All Brock Latch-Lock® Doors feature a galvanized steel finish.

BROCK LATCH-LOCK® WALK-THROUGH DOOR SPECIFICATIONS

DOOR DESCRIPTION*†	DOOR OPENING DIMENSIONS		BIN DIAMETER	
	INCHES	MM	FEET	METERS
Latch-Bar Door #1	26 x 61.5	660 x 1562	15 to 30	4.6 to 9.1
Latch-Bar Door #2	26 x 61.5	660 x 1562	24 to 48	7.3 to 14.6
Latch-Bar Door #3	26 x 61.5	660 x 1562	27 to 54	8.2 to 16.5
Heavy Latch-Bar Doors #5 and #6	26 x 54	660 x 1372	30 to 90	9.1 to 27.4
Heavy Latch-Bar Doors #7, #8 and #9	26 x 50	660 x 1270	90 to 156	27.4 to 47.5

* Latch-Bar Doors #1 through #3 are not available for use in a bin with three inside stiffeners per sheet.

† Door type required is determined by bin model.

NOTE: A walk-through LATCH-LOCK® Door is standard on all BROCK® flat-bottom bins. A one-ring (tier) LATCH-LOCK Door is standard on BROCK® Commercial hopper-bottom bins and is available for all BROCK® flat-bottom grain bins.

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